



**Work Order ID 97386**

February-19-13 9:54:15 AM

**\*97386\***

Page 2

Item ID: D3867-1

Accept

**\*N900040100\***

Setup

Start

**\*NS1\***

Revision ID:

Item Name: Connector Plate

Stop

**\*NS2\***

Start Date: 2/19/13 Start Qty: 6.00

**\*6\***

Cust Item ID:

Required Date: 2/20/13 Req'd Qty: 6.00

**\*6\***

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run

Start

**\*NR1\***

QC:

Date:

SPC (Y/N):

Date:

Stop

**\*NR2\***Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

130

Chemical Conversion Coat per QSI005 4.1

**\*130\***

HandFinish

Hand Finishing

140

QC7-Inspect Chemical Conversion Coat

**\*140\***

QC

Quality Control

150

Identify as per dwg & Stock Location: *Stock* 0.00**\*150\***

Packaging

Packaging

Memo

0.00

*AS  
15  
9-8**13.2.20**6 76 13.2.20**6**6x**SP  
13.2.20*



# Picklist Print

February-19-13 9:54:14 AM

Page 1

Work Order ID: 97386

Parent Item: D3867-1

Parent Item Name: Connector Plate

Start Date: 2/19/13

Required Date: 2/20/13

Start Qty: 6.00

Required Qty: 6.00

Comments: IPP Rev:A 09-01-09 new issue DD verified by:EC  
DWG REV.B DD VERF:JLM IPP REV:B 13.01.15 AS PER

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M6061T6S.032 6061-T6 Sheet 0.032"		Purchased	No			100	sf	1,161.1700	0.17	10736842 1.1			Jm13-2-20

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
MAT021	1161.17	
121099	171.94	
122256	46.78	
122737	44.8	
123097	71.9	
123135	37.7	
123137	67.15	123137
123293	58.5	
123483	263.4	
123701	63	
124629	336	

<b>DART AEROSPACE LTD</b>	<b>Work Order:</b>	44500
<b>Description:</b> Connector Plate	<b>Part Number:</b>	D3867-1
<b>Inspection Dwg:</b> D3867 <b>Rev:</b> A		<b>Page 1 of 1</b>

# FIRST ARTICLE INSPECTION CHECKLIST

## X First Article      Prototype

Measured by: JM

**Audited by:** Shah

**Prototype Approval:**  **N/A**

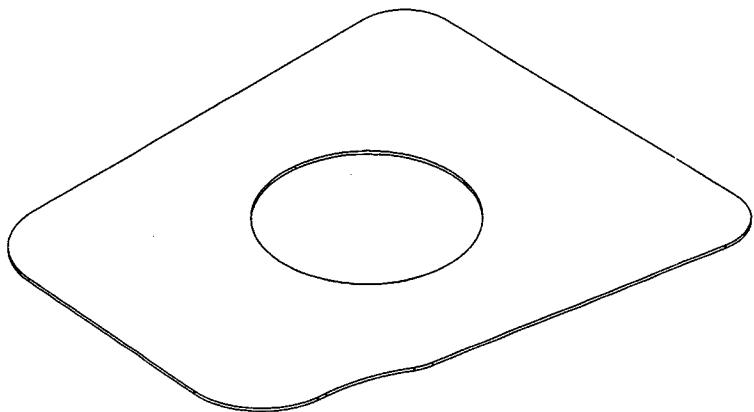
Date: 13-2-20

Date: ೧೩೦೯

Date: N/A

Rev	Date	Change	Revised by	Approved
A	09.05.20	New Issue	KJ	 

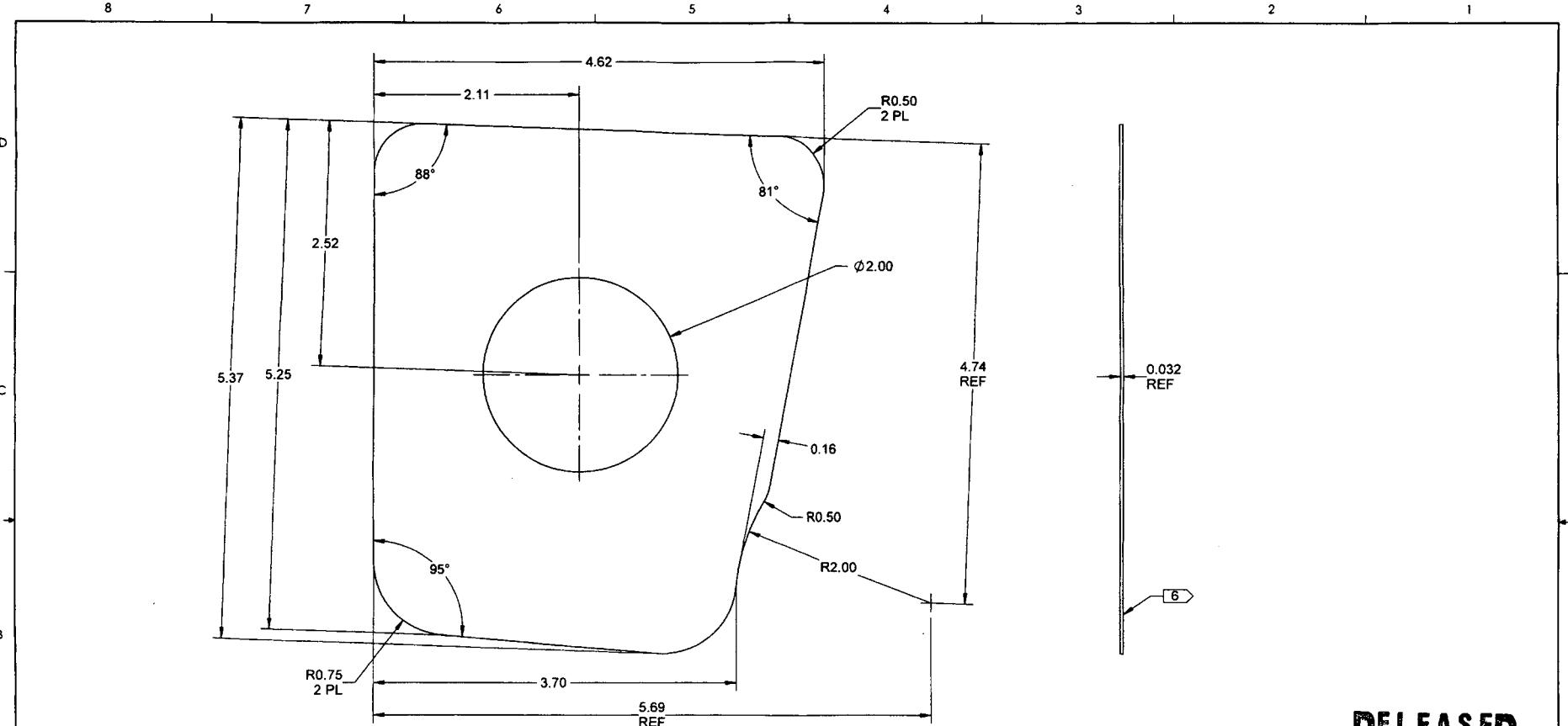
97386



D3867-1 CONNECTOR PLATE

2013-01-14  
MC

B	RE-DESIGNED. REASON: PAR12-188/CIR12-4.	MB	12.12.06
A	NEW ISSUE	MB	08.12.11
REV.		BY	DATE
DESIGN	DART AEROSPACE LTD		
DRAWN	HAWKESBURY, ONTARIO, CANADA		
CHECKED	DRAWING NO.		
MFG. APPR.	REV. B		
APPROVED	D3867		
DE APPR.	SHEET 1 OF 2		
DATE	TITLE		
12.12.06	SCALE		
	CONNECTOR PLATE		
	NTS		
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D3867-1 CONNECTOR PLATE

**NOTES:**

- 1) MATERIAL: 6061-T6 (OR 6061-T62) ALUMINUM SHEET, 0.032 THICK PER AMS-QQ-A-250/11 OR AMS 4025 OR AMS 4027 (REF. DART SPEC. M6061T6S.032)
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3867-1" USING FINE POINT PERMANENT INK MARKER
- 7) WEIGHT: 0.06 lbs

DESIGN	<i>4</i>	DART AEROSPACE LTD
DRAWN	<i>3</i>	HAWKESBURY, ONTARIO, CANADA
CHECKED	<i>2</i>	REV. B
MFG. APPR.	<i>1</i>	DRAWING NO.
APPROVED	<i>1</i>	SHEET 2 OF 2
DE APPR.	<i>1</i>	TITLE
DATE	12.12.06	SCALE

**CONNECTOR PLATE** NTS

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8 7 6 5 4 3 2 1

D D  
C C  
B B

**RELEASED**  
2013-01-14  
*MP*

A